

ABSTRACT

A jewelry link made from square crosssectional metal wire has
5 a C-shape when the link is bent within a specially configured
clamp over a smooth, uncut mandrel, wherein the formed C-shaped
links are diamond shaped in cross section. The links further
have an outer circumference at their widest point formed by one
of the four corner seams of a hollow or solid square wire, which
10 is rotated 45 degrees onto one of its straight longitudinally
extending edges before being bent around a smooth mandrel. In
that manner, the link is considerably wider than a link formed
from square wire which is wrapped upon one of its surfaces over a
mandrel.

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